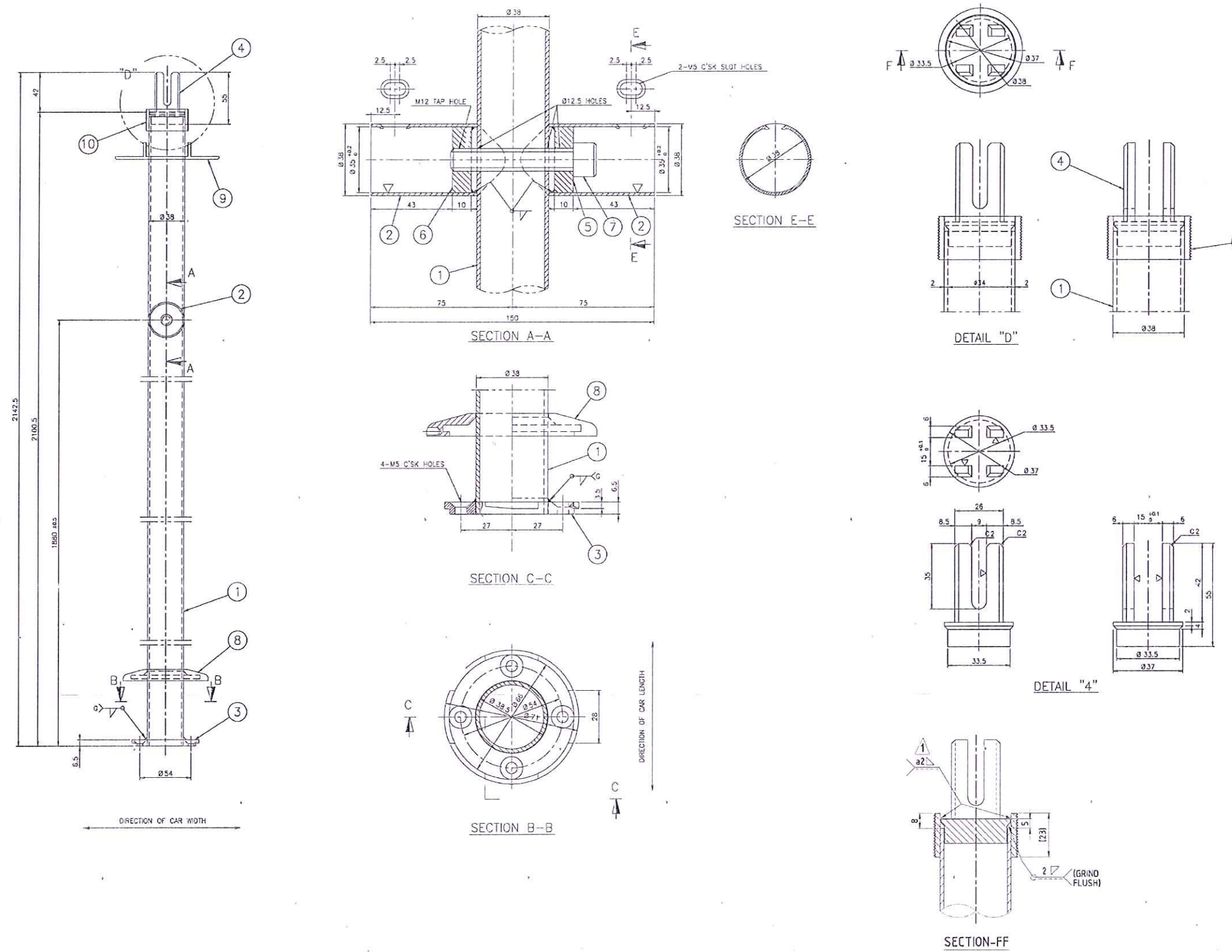


1		2		3		4		5		6		7		8		9		10	
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0 - 6	6 - 30	30 - 120	120 - 375	375-1000	1000-2000	2000-4000	4000-6000	6000-10000	10000-20000	20000-40000	40000-60000	60000-100000	100000-200000	200000-400000	400000-600000	600000-1000000
		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.0	±1.2	±1.5	±2.0	±2.5	±3.0	±3.5	±4.0	±5.0	±6.0	±7.0	±8.0
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER TO 202 JIG																			
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. 6 202 JIG 2 MEDIUM												QUALITY OF WELD JOINTS REF. TO 202 JIG 2 MEDIUM							
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD 20 MIDE																			
WELDING SHALL BE CARRIED OUT AS PER IS 9518-95												STATUS		PRODUCTION					



NOTE:  
1. ASSEMBLY SHALL CONFORM TO PTS DOC. No. GR/TD/3015

10	1	909-29100	PIPE, COLLAR				
9	1	909-29014	COVER, UPPER				
8	1	909-29102	COVER, LOWER				
7	1	RFS5971270	PEX SOCKET HEAD CAP SCREW WITH PSE APPLIED NYLON BLUE PATEM	M12x70		IS: 2269-2002 / MAIL IS: 1357-PN-34 GR 42-	
6	1	909-29002-06	TAP SEAT	10THK	SUS 304		
5	1	909-29002-05	BACKET	10THK	SUS 304		
4	1	909-29002-04	SOCKET, JOINT		SUS 304		
3	1	909-29002-03	BASE	6.5THK	SUS 304		
2	2	909-29002-02	CONNECTOR	ø38x1.5THK	SUS 304		
1	1	909-29002-01	PIPE	ø38x2THK	SUS 304		

SLNo	QTY	PART / STOCK No	DESCRIPTION	SIZE	COUNTRY STD/IS	WT	MATERIAL
△			PRODUCT	DMRC BG METRO CARS			
△			REF Dwg				
△			MATERIAL	-			
△			HEAT TREAT	-			
△			G-SURFACE TREAT	-			
△			TITLE				
A1			GRAB POLE (A)		APPD	PV GAYATHRI	26/10/2017
				REV'D	KRISHNA PRASAD	26/10/2017	
				DWG'D	KRISHNA PRASAD	26/10/2017	
				CRWN	PURUSHOTHAMAN	26/10/2017	
				SCALE	①	SHEET	W/T
				NTS	1 OF 1		
				CRS No			
ALT NO	EEN NO/CHANGES	DATE	BY	REMARKS			

**BEM LIMITED**

909-29002